

Basic Detail Report



ALLEN SOCKET SET SCREWS

ROCKWELL HARDNESS "C" 47-52

SCREW SIZE

#2
#3
#4
#5
#6
#8
#10
1/4
3/8
1/2
5/8
3/4
7/8
1
1 1/4
1 1/2

THREADS per INCH

NC	NF
20	28

.250

TYPES OF SET SCREW POINTS







A		C		R	Y	P		Q	H	TAP DRILL SIZE		
ALLEN-POINT DIA.		FLAT POINT DIA.		OV. POINT RADIUS	CON. POINT ANGLE	HALF-DOG POINT DIA.		HALF-DOG LENGTH	HEX SIZE	NC	NF	
MAX.	MIN.	MAX.	MIN.		118° ± 2° Under	90° ± 2° Over	MAX.	MIN.				
.125	.114	.132	.118	3/16	1/4	5/16	5/32	.149	1/16	1/8	#7 .761	#1 .713

AVERAGE TORSIONAL YIELD AND SHEAR OF STANDARD ALLEN HEX KEYS

KEY SIZE	Torsional Yield (inch pounds)	Torsional Shear (inch pounds)	KEY SIZE	Torsional Yield (inch pounds)	Torsional Shear (inch pounds)
.035	1.5	2.0	5/16	1200.0	1450.0
.050	4.3	5.5	3/8	1750.0	2100.0
1/16	8.7	12.5	7/16	2700.0	4300.0
5/64	16.5	23.0	1/2	4100.0	6100.0
3/32	30.0	39.0	9/16	5600.0	8300.0
1/8	70.0	98.0	5/8	7300.0	11000.0
5/32	140.0	210.0	3/4	12000.0	18000.0
3/16	220.0	330.0	7/8	18000.0	26500.0
1/32	350.0	570.0	1	26000.0	36500.0
1/4	515.0	720.0	1 1/8	37000.0	52000.0

TIGHTENING FORCES EXCEEDING VALUES IN TORSIONAL YIELD COLUMN NOT RECOMMENDED.

ALLEN "TRU GROUND" SOCKET SHOULDER SCREWS

SHOULDER SCREW ROCKWELL HARDNESS "C" 36-40



MAX. **.365**

SCREW SIZE

1/8 5/16 3/8

#10 24

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Title Advertisement: Allen Socket Set Screws

Date 1955

Primary Maker Allen Manufacturing Co.

Medium plastic, paper

Description Advertisement for Allen Socket Manufacturing Company. A size chart detailing the dimensions of various Allen Socket Screws including, Allen Socket Set Screws, Allen 'Tru Ground' Socket Shoulder Screws, and Allen 'Pressur-Formd' Cap Screws.

Dimensions Primary Dimensions: $3 \times 6 \frac{1}{2}$ in. (7.6×16.5 cm)