


Basic Detail Report



ALLEN SOCKET SET SCREWS

ROCKWELL HARDNESS "C" 47-52

SCREW SIZE


#2
#3
#4
#5
#6
#8
#10
1/16
3/16
7/16
1/2
5/8
3/4
7/8
1"
1 1/4
1 1/2

THREADS per INCH


NC	NF
20	28

.250


TYPES OF SET SCREW POINTS




ALLEN POINT
(CUP POINT)




FLAT POINT



OVAL POINT



CONE POINT



HALF DOG POINT

A		C		R	Y		P		Q	H	TAP DRILL SIZE	
ALLEN-POINT DIA.		FLAT POINT DIA.		OVAL POINT RADIUS	CONE POINT ANGLE		HALF-DOG POINT DIA.		HALF-DOG LENGTH	HEX SIZE	NC	NF
MAX.	MIN.	MAX.	MIN.		118° ± 2° Under	90° ± 2° Over	MAX.	MIN.				
.125	.114	.132	.118	3/16	1/4	5/16	5/32	.149	1/16	1/8	#7	#3
											#61	#13


AVERAGE TORSIONAL YIELD AND SHEAR OF STANDARD ALLEN HEX KEYS

KEY SIZE	Torsional Yield (inch pounds)	Torsional Shear (inch pounds)	KEY SIZE	Torsional Yield (inch pounds)	Torsional Shear (inch pounds)
.035	1.5	2.0	5/16	1200.0	1450.0
.050	4.3	5.5	3/8	1750.0	2100.0
1/16	8.7	12.5	7/16	2700.0	4300.0
5/64	16.5	23.0	1/2	4100.0	6100.0
3/32	30.0	39.0	9/16	5600.0	8300.0
1/8	70.0	98.0	5/8	7300.0	11000.0
5/32	140.0	210.0	3/4	12000.0	18000.0
3/16	220.0	330.0	7/8	18000.0	26500.0
7/32	350.0	570.0	1	26000.0	36500.0
1/4	515.0	720.0	1 1/8	37000.0	52000.0

TIGHTENING FORCES EXCEEDING VALUES IN TORSIONAL YIELD COLUMN NOT RECOMMENDED

ALLEN "TRU GROUND" SOCKET SHOULDER SCREWS

SHOULDER SCREW ROCKWELL HARDNESS "C" 36-40



MAX. .365

SCREW SIZE

1/8

5/16

3/8

#10

24

Basic Detail Report



Title Advertisement: Allen Socket Set Screws

Date 1955

Primary Maker Allen Manufacturing Co.

Medium plastic, paper

Description Advertisement for Allen Socket Manufacturing Company. A size chart detailing the dimensions of various Allen Socket Screws including, Allen Socket Set Screws, Allen 'Tru Ground' Socket Shoulder Screws, and Allen 'Pressur-Formd' Cap Screws.

Dimensions Primary Dimensions: $3 \times 6 \frac{1}{2}$ in. (7.6×16.5 cm)